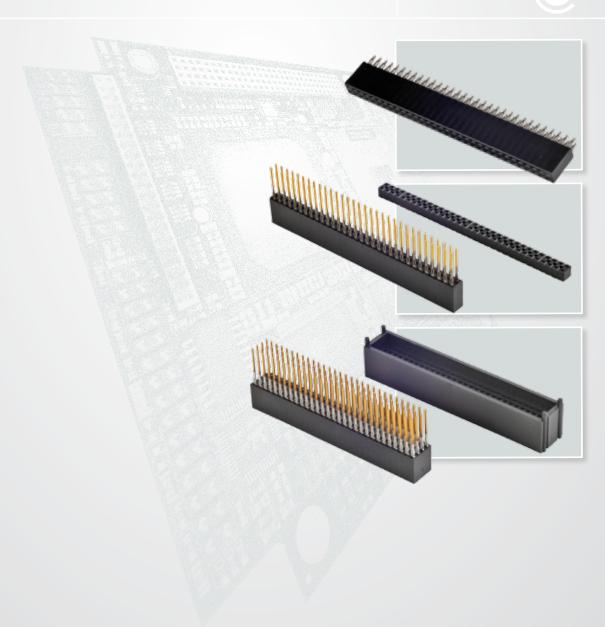


PC/104 AND PC/104 PLUS-CONNECTORS





Since the beginning of the PC/104 era in 1992, inaugurated by publication of specifications bearing the same name, a myriad of application options and applications have taken the market by storm.

Numerous manufacturers now use these standards for system architecture. This has promoted the triumphant march of the "personal computer" to be carried over into the field of industrial production, in the form of IPCs (industrial personal computers).

Prerequisite for this was an adaptation of these well-known "office world" systems to the requirements and conditions prevailing in industrial production environments.

Among the most important development goals incorporated into the specifications were

- a compact form-factor of about 90 mm x 96 mm (3.6 x 3.8 inches) for individual, low-profile function modules,
- a universal, self-building bus system to achieve superior modularity and compatibility,
- the definition of a robust, reliable connector system capable of replacing the edge connectors common to the PC world,
- · reduced power requirements for modules.

Realization of these goals has made it possible for today's industrial PCs to be deployed in the operating, programming, visualization, long-term archival and simulation of processes – and beyond this – they are capable of being combined with conventional industrial controllers or PLCs.

Specification-compliant bus connectors play a key role in PC/104 and PC/104 plus system architecture interconnections.

In order to form a 104-pole ISA bus, the standard defines two, two-row connectors having a 2.54 mm contact grid; one connector with 64 contacts, the other with 40 contacts. These connectors must be located on the circuit board at prescribed positions.

In order to achieve a self-building system through the stacking of modules, these connectors are designed as "stack-through" and "non-stack-through" (terminating) connectors.

Stack through connectors have long contacts with defined dimensions such that they function both as a pin connector and as a socket connector for signals routed from level-to-level in the module stack.

Press-fit contacts are the preferred technology for circuit board stack-through connectors. This is because the high contact density of these connectors make soldered contacts difficult and complex to realize.

Terminating connectors with short contacts are used on the first stack level. These are often available either as solder or press-fit versions.

CONNECTOR SERIES

Aside from standard designs meeting the PC/104 specification, CONEC also offers different pole counts for special applications with up to max. 2x50 contacts. To achieve higher module stacks a stack-through connector with the modified contact length of 17,0 mm is also available.

The PC104/plus specification defines a connector for implementing a PCI bus. It is a 4×30 -pole connector with a 2.00 mm contact grid pattern. Here too there are connectors defined for stack-through and non-stack-through (terminating) purposes.

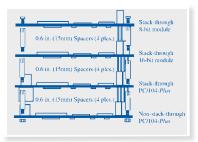
Because of the smaller grid spacing and increased contact density exhibited by these connectors, the specification describes an additional shroud that is to be plugged onto the circuit board's underside. This shroud stabilizes the stack-through contacts and ensures they are properly guided when modules are stacked.

PC/104 and PC/104plus connectors are specified to be compatible so that a mix of modules, compliant with either specification, can be used together in a single system configuration – which is often the case.

CONEC has applied its Θ Theta pin technology to the design of its PC/104 and PC/104plus press-fit connectors. This technology affords a flexible press-fit zone that preserves the circuit board during the press-fit process and it ensures good retention force for the mounted component.

CONEC PC/104 and PC/104plus connectors are exemplary of a modern, reliable contact design combined with just the right choice of materials to provide great performance reserves – even for future applications.







If you don't find your connector in this overview: Just inquire! www.conec.com

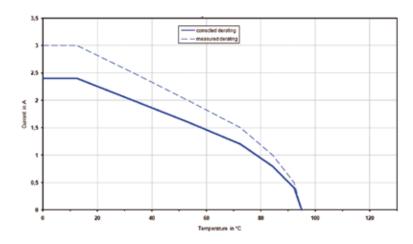
PC/104 Connectors

Technical Data

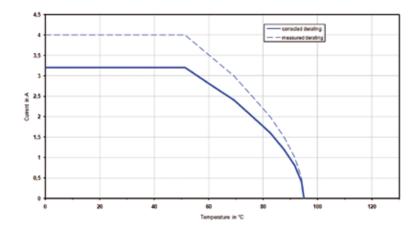
Material	
Insulator	PBT, glass filled; UL94 V-0
Contact material	Copper alloy
ELEKTRICAL DATA	
Current rating	2,2 A in acc. to IEC 60512-5-2
Contact resistance	< 20 mOhm
Temperature range	-55°C to +95°C
Mechanical Data	
Mating force	max. 0,9 N/pin with test pin Ø 0,6 mm
Withdrawal force	min. 0,3 N/pin with test pin Ø 0,6 mm
Press-In force	max. 80 N/pin
PCB thickness	1,6 mm Directive 2002 95 EC
Creepage distance	min. 1,2 mm

Technical alterations are subject to change without notice.

Derating-diagram 100-pol. connector - all contacts loaded

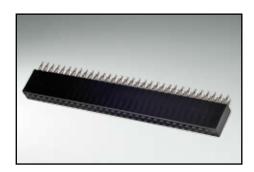


Derating-diagram 64-pol. connector - power contacts loaded in acc. to PC/104 specification



PC/104 Connector - Non-Stack-Through Version

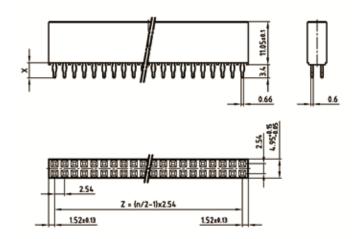
Press-Fit Contact – Contact Length 3,4 mm



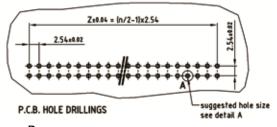
PRODUCT FEATURES.

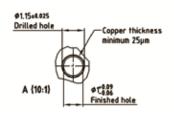
- Flexible Θ Theta pin press-fit zone
- Double beam contact for high carrying capacity and reliable connections
- 40- / 64- / 100-pol. versions (other contact versions on request)
- Standard plating quality class 2
- Insulator black (other colors on request)

PRODUCT DRAWING



	Plating		
Underplate min. 1,3 μm Ni			
Quality Class	Mating Area	Post Area "X"	
3	0,25 μm Au	1,3 µm Sn 100 matt	
2	0,40 μm Au	1,3 µm Sn 100 matt	
1	0,80 µm Au	1,3 µm Sn 100 matt	

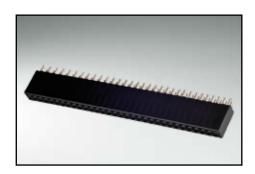




Contacts	Version	Partnumber
40	Press-Fit Contact 3,4 mm QC 3	49-000013
64	Press-Fit Contact 3,4 mm QC 3	49-000093
100	Press-Fit Contact 3,4 mm QC 3	49-000133
40	Press-Fit Contact 3,4 mm QC 2	49-000012
64	Press-Fit Contact 3,4 mm QC 2	49-000092
100	Press-Fit Contact 3,4 mm QC 2	49-000132
40	Press-Fit Contact 3,4 mm QC 1	49-000011
64	Press-Fit Contact 3,4 mm QC 1	49-000091
100	Press-Fit Contact 3,4 mm QC 1	49-000131

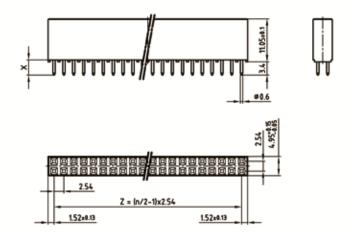
PC/104 Connector - Non-Stack-Through Version

Solder Contact - Contact Length 3,4 mm

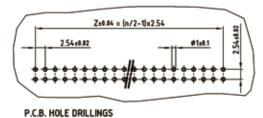


- Double beam contact for high carrying capacity and reliable connections
- 40- / 64- / 100-pol. versions (other contact versions on request)
- Standard plating quality class 2
- Insulator black (other colors on request)

PRODUCT DRAWING



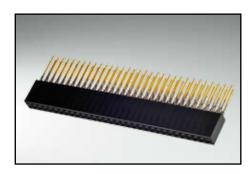
Plating		
Underplate min. 1,3 μm Ni		
Quality Class	Mating Area	Post Area "X"
3	0,25 μm Au	1,3 µm Sn 100 matt
2	0,40 µm Au	1,3 µm Sn 100 matt
1	0,80 µm Au	1,3 µm Sn 100 matt



Contacts	Version	Partnumber
40	Solder Contact 3,4 mm QC 3	49-000043
64	Solder Contact 3,4 mm QC 3	49-000123
100	Solder Contact 3,4 mm QC 3	49-000163
40	Solder Contact 3,4 mm QC 2	49-000042
64	Solder Contact 3,4 mm QC 2	49-000122
100	Solder Contact 3,4 mm QC 2	49-000162
40	Solder Contact 3,4 mm QC 1	49-000041
64	Solder Contact 3,4 mm QC 1	49-000121
100	Solder Contact 3,4 mm QC 1	49-000161

PC/104 Connector - Stack-Through Version

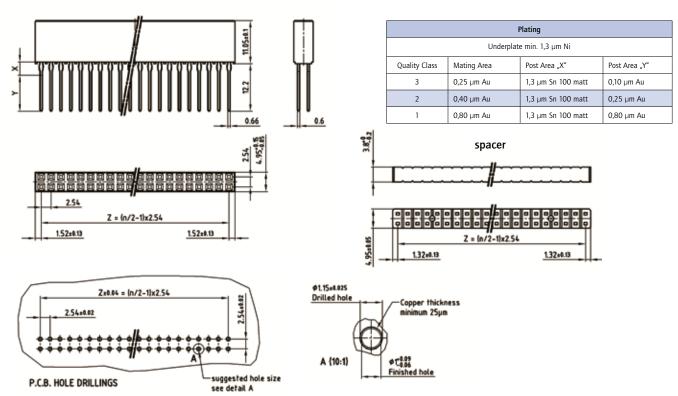
Press-Fit Contact - Contact Length 12,2 mm



PRODUCT FEATURES.

- Standard Version for module height 15,0 mm
- Flexible Θ Theta pin press-fit zone
- Double beam contact for high carrying capacity and reliable connections
- 40- / 64- / 100-pol. versions (other contact versions on request)
- Standard plating quality class 2
- Insulator black (other colors on request)
- Connectors are delivered in a set with a spacer

PRODUCT DRAWING



Contacts	Version	Partnumber
40	Press-Fit Contact 12,2 mm QC 3	49-000023
64	Press-Fit Contact 12,2 mm QC 3	49-000103
100	Press-Fit Contact 12,2 mm QC 3	49-000143
40	Press-Fit Contact 12,2 mm QC 2	49-000022
64	Press-Fit Contact 12,2 mm QC 2	49-000102
100	Press-Fit Contact 12,2 mm QC 2	49-000142
40	Press-Fit Contact 12,2 mm QC 1	49-000021
64	Press-Fit Contact 12,2 mm QC 1	49-000101
100	Press-Fit Contact 12,2 mm QC 1	49-000141

PC/104 Connector - Stack-Through Version

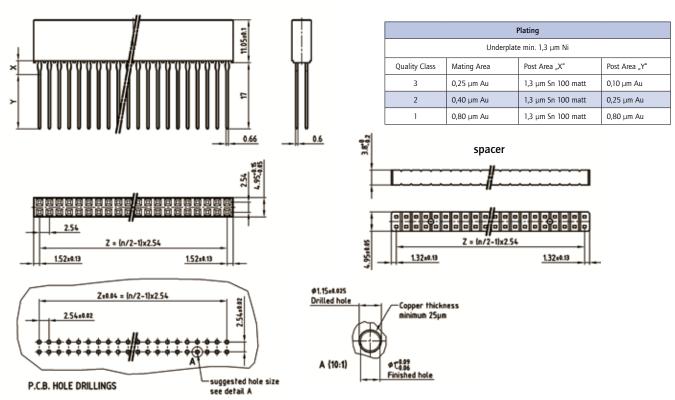
Press Fit Contact - Contact Length 17,0 mm



PRODUCT FEATURES_

- Special contact length to achieve higher module stacks
- Flexible Θ Theta pin press-fit zone
- Double beam contact for high carrying capacity and reliable connections
- 40- / 64- / 100-pol. versions (other contact versions on request)
- Standard plating quality class 2
- Insulator black (other colors on request)
- Connectors are delivered in a set with a spacer

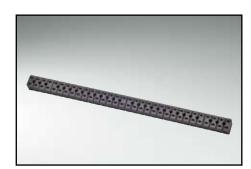
PRODUCT DRAWING



Contacts	Version	Partnumber
40	Press-Fit Contact 17,0 mm QC 3	49-000033
64	Press-Fit Contact 17,0 mm QC 3	49-000113
100	Press-Fit Contact 17,0 mm QC 3	49-000153
40	Press-Fit Contact 17,0 mm QC 2	49-000032
64	Press-Fit Contact 17,0 mm QC 2	49-000112
100	Press-Fit Contact 17,0 mm QC 2	49-000152
40	Press-Fit Contact 17,0 mm QC 1	49-000031
64	Press-Fit Contact 17,0 mm QC 1	49-000111
100	Press-Fit Contact 17,0 mm QC 1	49-000151

PC/104 Connector - Accessories

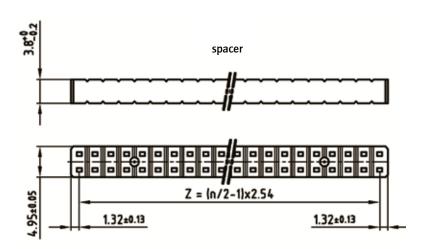
Spacer



PRODUCT FEATURES.

- Spare accessory spacer
- 40- / 64- / 100-pol. version (other contact versions on request)
- Color black (other colors on request)

PRODUCT DRAWING



Contacts	Version	Partnumber
40	Spacer	49-100080
64	Spacer	49-100060
100	Spacer	49-100050

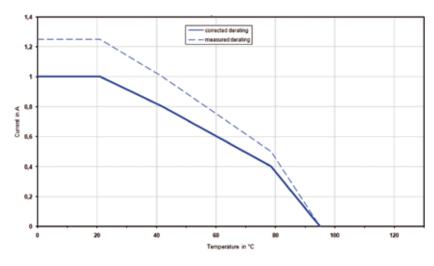
PC/104PLUS CONNECTORS

Technical Data

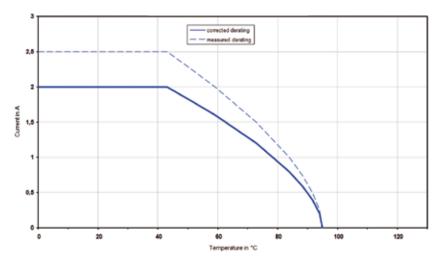
Material		
Insulator	PBT, glas filled; UL94 V-0	
Contact material	Copper alloy	
ELECTRICAL DATA		
Current rating	1 A in acc. to IEC 60512-5-2	
Contact resistance	< 20 mOhm	
Temperature range	-55°C to +95°C	
MECHANICAL DATA		
Mating force	max. 1,5 N/pin with test pin Ø 0,5 mm	
Withdrawal force	min. 0,3 N/pin with test pin Ø 0,5 mm	
Press-In force	max. 80 N/pin	
PCB thickness	1,4 mm	Directive 2002 95 EC "RoHS"
Creepage distance	min. 0,6 mm	Compliant

Technical alterations are subject to change without notice.

Derating-diagram 120-pol. connector - all contacts loaded



Derating-diagram 120-pol. connector - power contacts loaded in acc. to PC/104plus specification



PC/104PLUS CONNECTOR - Non-Stack-Through Version

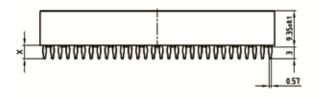
Press-Fit Contact – Contact Length 3,0 mm



PRODUCT FEATURES_

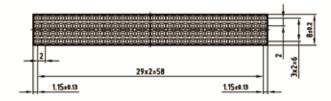
- lacktriangle Flexible $oldsymbol{\Theta}$ Theta pin press-fit zone
- Double beam contact for high carrying capacity and reliable connections
- 120-pol. standard version
- Standard plating quality class 2
- Insulator black (other colors on request)

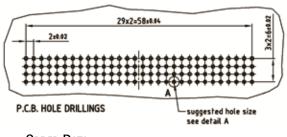
PRODUCT DRAWING

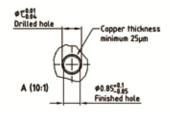




Plating		
Underplate min. 1,3 μm Ni		
Quality Class	Mating Area	Post Area "X"
3	0,25 μm Au	1,3 µm Sn 100 matt
2	0,40 µm Au	1,3 µm Sn 100 matt
1	0,80 µm Au	1,3 µm Sn 100 matt



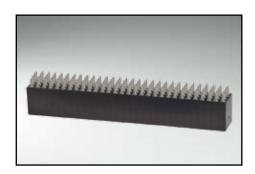




Contacts	Version	Partnumber
120	Press-Fit Contact 3,0 mm QC 3	49-100013
120	Press-Fit Contact 3,0 mm QC 2	49-100012
120	Press-Fit Contact 3,0 mm QC 1	49-100011

PC/104PLUS CONNECTOR - Non-Stack-Through Version

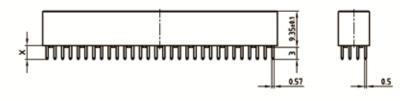
Solder Contact - Contact Length 3,0 mm



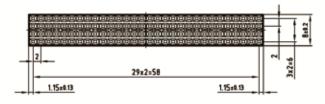
PRODUCT FEATURES

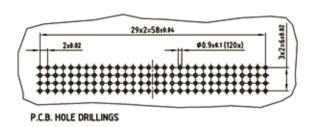
- Double beam contact for high carrying capacity and reliable connections
- 120-pol. standard version
- Standard plating quality class 2
- Insulator black (other colors on request)

PRODUCT DRAWING



Plating		
Underplate min. 1,3 μm Ni		
Quality Class	Mating Area	Post Area "X"
3	0,25 μm Au	1,3 µm Sn 100 matt
2	0,40 μm Au	1,3 µm Sn 100 matt
1	0,80 µm Au	1,3 µm Sn 100 matt

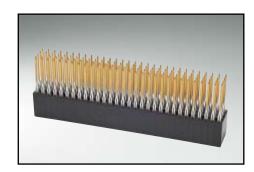




Contacts	Version	Partnumber
120	Solder Contact 3,0 mm QC 3	49-100003
120	Solder Contact 3,0 mm QC 2	49-100002
120	Solder Contact 3,0 mm QC 1	49-100001

PC/104plus Connector - Stack-Through Connector

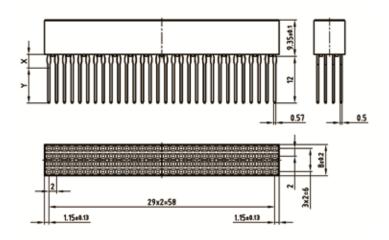
Press-Fit Contact – Contact Length 12,0 mm



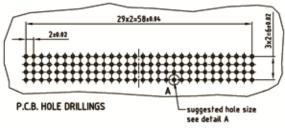
PRODUCT FEATURES

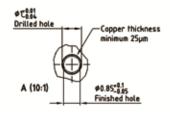
- lacksquare Flexible Θ Theta pin press-fit zone
- Double beam contact for high carrying capacity and reliable connections
- 120-pol. standard version
- Standard plating quality class 2
- Insulator black (other colors on request)

PRODUCT DRAWING



Plating				
Underplate min. 1,3 µm Ni				
Quality Class	Mating Area	Post Area "X"	Post Area "Y"	
3	0,25 μm Au	1,3 µm Sn 100 matt	0,10 µm Au	
2	0,40 µm Au	1,3 µm Sn 100 matt	0,25 µm Au	
1	0,80 µm Au	1,3 µm Sn 100 matt	0,80 µm Au	





Contacts	Version	Partnumbers
120	Press-Fit Contact 12,0 mm QC 3	49-100023
120	Press-Fit Contact 12,0 mm QC 2	49-100022
120	Press-Fit Contact 12,0 mm QC 1	49-100021

PC/104PLUS CONNECTOR - ACCESSORIES

Connector Shroud

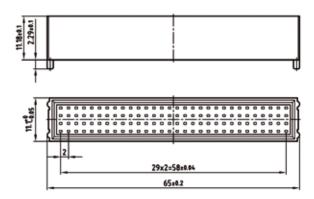


PRODUCT FEATURES_

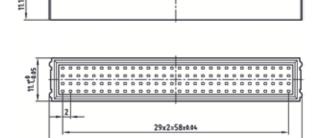
- PC/104plus specified shroud to stabilize and guide stack-through pins
- with and w/o positioning pegs available
- Color black (other colors on request)

PRODUCT DRAWING_

Version with positioning pegs



Version w/o positioning pegs



Contacts	Version	Partnumber
120	shroud with positioning pegs	49-100030
120	shroud w/o positioning pegs	49-100040

Press-In Equipment

For Processing PC/104 And PC/104 plus Connectors



PRODUCT FEATURES

- flexible press-in equipment for pcb mount of PC/104 and PC/104 plus connectors
- other tools on request

PRODUCT DRAWING_



Part	Partnumber
Press-In equipment for PC/104 and PC/104plus connectors	36-000130



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THE COMPANY

CONEC Elektronische Bauelemente GmbH was founded 1978 in Lippstadt, Germany. Currently more than 400 employees work at the company production sites. Precision connectors for high-end applications are produced at production plants in Lippstadt (Germany), Brampton (Canada), Garner (USA) and Loucka (Czech Republic).

THE COMPETENCE

CONEC is an ISO/TS 16949:2002 certified company and is a qualified vendor to many well-known telecommunications, automotive, avionics and industrial electronics manufacturers. The company maintains a very high degree of vertical integration to ensure that it can react quickly to customer expectations and changes in the market. In-house tool making capability gives CONEC ample flexibility to quickly build or modify tools to accommodate customer-specific solutions.

THE QUALITY

The company is one of the world market leaders in filter connectors, combination D-SUB connectors and water resistant connectors.

THE FLEXIBILITY

The company also produces standard D-SUB, DIN/EN, coax, fiber optics and RJ45 connectors as well as PICMG-compliant connectors and M12 and M8 circular connectors. Besides the broad product range, customers also value the company's ability to provide customer-specific solutions.

www.conec.com